

Section: 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : HSCV30164A

Other means of identification : Not applicable.

Recommended use : SULFIDE SCAVENGER

Restrictions on use : Refer to available product literature or ask your local Sales Representative for restrictions on use and dose limits.

Company : ChampionX LLC
 11177 S. Stadium Drive
 Sugar Land, Texas 77478
 USA
 TEL: (281) 632-6500

Emergency telephone number : (800) 424-9300 (24 Hours) CHEMTREC

Issuing date : 06/17/2020

Section: 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 4

Acute toxicity (Oral) : Category 4

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitization : Category 1

Specific target organ toxicity - single exposure : Category 2 (Eyes)

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : Combustible liquid
 Harmful if swallowed.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Causes serious eye damage.
 May cause respiratory irritation.
 May cause damage to organs (Eyes).

Precautionary Statements : **Prevention:**
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not

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breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves/ eye protection/ face protection.

Response:

IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.

Storage:

Store in a well-ventilated place.

Disposal:

Dispose of contents/ container to an approved waste disposal plant.

Other hazards : None known.

Section: 3. COMPOSITION/INFORMATION ON INGREDIENTS

Pure substance/mixture : Mixture

Chemical Name	CAS-No.	Concentration: (%)
Substituted alkylamine	Proprietary	30 - 60
Methanol	67-56-1	5 - 10
Monoethanolamine	141-43-5	1 - 5

Section: 4. FIRST AID MEASURES

- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Use a mild soap if available. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
- If swallowed : Rinse mouth. Get medical attention if symptoms occur.
- If inhaled : Remove to fresh air. Treat symptomatically. Get medical attention if symptoms occur.
- Protection of first-aiders : In event of emergency assess the danger before taking action. Do not put yourself at risk of injury. If in doubt, contact emergency responders. Use personal protective equipment as required.
- Notes to physician : Treat symptomatically.
- Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects and symptoms.

Section: 5. FIREFIGHTING MEASURES

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- Suitable extinguishing media : Foam
Carbon dioxide
Dry powder
Other extinguishing agent suitable for Class B fires
For large fires, use water spray or fog, thoroughly drenching the burning material.
- Unsuitable extinguishing media : None known.
- Specific hazards during firefighting : Fire Hazard
Keep away from heat and sources of ignition.
Flash back possible over considerable distance.
- Hazardous combustion products : Carbon oxides nitrogen oxides (NOx) Oxides of phosphorus Hydrogen chloride
- Special protective equipment for firefighters : Use personal protective equipment.
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. In the event of fire and/or explosion do not breathe fumes.

Section: 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Ensure adequate ventilation. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Avoid inhalation, ingestion and contact with skin and eyes. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Ensure clean-up is conducted by trained personnel only. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Do not allow contact with soil, surface or ground water.
- Methods and materials for containment and cleaning up : Eliminate all ignition sources if safe to do so. Stop leak if safe to do so. Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). For large spills, dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Flush away traces with water.

Section: 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid contact with skin and eyes. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Do not ingest. Keep away from fire, sparks and heated surfaces. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Wash hands thoroughly after handling. Use only with adequate ventilation.
- Conditions for safe storage : Keep away from heat and sources of ignition. Keep away from oxidizing agents. Keep out of reach of children. Keep container tightly closed. Store in suitable labelled containers.

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Suitable material : Keep in properly labelled containers.

Unsuitable material : not determined

Section: 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Form of exposure	Permissible concentration	Basis
Methanol	67-56-1	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m ³	NIOSH REL
		STEL	250 ppm 325 mg/m ³	NIOSH REL
Monoethanolamine	141-43-5	TWA	200 ppm 260 mg/m ³	OSHA Z1
		TWA	3 ppm	ACGIH
		STEL	6 ppm	ACGIH
		TWA	3 ppm 8 mg/m ³	NIOSH REL
		STEL	6 ppm 15 mg/m ³	NIOSH REL
		TWA	3 ppm 6 mg/m ³	OSHA Z1

Engineering measures : Effective exhaust ventilation system. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Eye protection : Safety goggles
Face-shield

Hand protection : Wear impervious chemical-resistant gloves when handling this product. The following glove types are recommended based on our review of glove manufacturer information and/or other available sources.
Nitrile-rubber, Butyl-Rubber and Neoprene gloves.
Other glove types may be used for short term, incidental contact if determined by testing to provide adequate worker protection.
Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Skin protection : Wear suitable protective clothing.

Respiratory protection : Use local exhaust ventilation or other engineering controls as necessary to control airborne vapour and mist.
Where concentrations in air may exceed the limits given in this section or when significant vapours are generated, use an approved air purifying respirator fitted with a gas and vapour cartridge.
Use a particulate pre-filter where operations generate significant mists or aerosols.
Recommended gas and vapour cartridge:

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An organic vapor cartridge with dust/mist prefilter may be used.
In event of emergency or planned entry into unknown concentrations, a positive pressure, full-facepiece SCBA or supplied-air respirator should be used.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Wash face, hands and any exposed skin thoroughly after handling. Provide suitable facilities for quick drenching or flushing of the eyes and body in case of contact or splash hazard.

The Personal Protective Equipment (PPE) recommendations provided above have been made in good faith based on typical expected conditions of use. PPE selection should always be completed in conjunction with a proper risk assessment and in accordance with a PPE management program.

Section: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Colour : amber
Odour : amine-like
Flash point : 62.8 °C, Method: Pensky-Martens closed cup
pH : > 9.8, (undiluted)
Odour Threshold : no data available
Melting point/freezing point : Pour point: -28.9 °C
Initial boiling point and boiling range : no data available
Evaporation rate : no data available
Flammability (solid, gas) : Not applicable.
Upper explosion limit : no data available
Lower explosion limit : no data available
Vapour pressure : no data available
Relative vapour density : no data available
Relative density : 1.0896 - 1.1196, (15.6 °C),
Density : 1.0877 - 1.1177 g/cm³
Water solubility : soluble
Solubility in other solvents : no data available
Partition coefficient: n-octanol/water : no data available
Auto-ignition temperature : no data available
Thermal decomposition : no data available
Viscosity, dynamic : 20 - 30 mPa.s (23.9 °C)
Viscosity, kinematic : 14.9 mm²/s (40 °C)
Molecular weight : no data available
VOC : no data available

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Section: 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No dangerous reaction known under conditions of normal use.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	In case of fire, hazardous decomposition products may be produced such as: Carbon oxides nitrogen oxides (NOx) Oxides of phosphorus Hydrogen chloride

Section: 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation, Eye contact, Skin contact

Potential Health Effects

Eyes	:	Causes serious eye damage. Causes eye irritation.
Skin	:	Causes skin irritation. May cause allergic skin reaction.
Ingestion	:	May cause blindness if swallowed. Harmful if swallowed.
Inhalation	:	May cause respiratory tract irritation. May cause nose, throat, and lung irritation.
Chronic Exposure	:	May cause damage to organs.

Experience with human exposure

Eye contact	:	Redness, Pain, Corrosion, Irritation
Skin contact	:	Redness, Irritation, Allergic reactions
Ingestion	:	No information available.
Inhalation	:	Respiratory irritation, Cough

Toxicity

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Acute oral toxicity : Acute toxicity estimate: 893.36 mg/kg
Acute inhalation toxicity : Acute toxicity estimate: 6.55 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Acute dermal toxicity : Acute toxicity estimate: 2,293 mg/kg
Skin corrosion/irritation : no data available
Serious eye damage/eye irritation : no data available
Respiratory or skin sensitization : no data available
Carcinogenicity : no data available
Reproductive effects : no data available
Germ cell mutagenicity : no data available
Teratogenicity : no data available
STOT - single exposure : no data available
STOT - repeated exposure : no data available
Aspiration toxicity : no data available

Section: 12. ECOLOGICAL INFORMATION

Ecotoxicity

Environmental Effects : Toxic to aquatic life.

Components

Toxicity to fish : Substituted alkylamine
LC50 Fish: 16.07 mg/l
Exposure time: 96 h

Methanol
LC50: 15,400 mg/l
Exposure time: 96 h

Components

Toxicity to daphnia and other aquatic invertebrates : Substituted alkylamine
EC50 Aquatic Invertebrate: 6.66 mg/l
Exposure time: 48 h

Methanol
EC50 : > 10,000 mg/l
Exposure time: 48 h

Monoethanolamine
LC50 : 65 mg/l
Exposure time: 48 h

Components

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Toxicity to algae : Substituted alkylamine
EC50 Aquatic Plant: 11.9 mg/l
Exposure time: 72 h

Methanol
EC50 : 22,000 mg/l
Exposure time: 72 h

Components

Toxicity to bacteria : Methanol
> 1,000 mg/l

Components

Toxicity to fish (Chronic toxicity) : Methanol
NOEC: 7,900 mg/l
Exposure time: 8.3 d

Components

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : Monoethanolamine
NOEC: 0.85 mg/l
Exposure time: 21 d

Persistence and degradability

no data available

Mobility

no data available

Bioaccumulative potential

no data available

Other information

no data available

Section: 13. DISPOSAL CONSIDERATIONS

The information presented only applies to the material as supplied. The classification or waste code may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated at the time of disposal to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Disposal methods : The product should not be allowed to enter drains, water courses or the soil. Where possible recycling is preferred to disposal or incineration. If recycling is not practicable, dispose of in compliance with local regulations. Dispose of wastes in an approved waste disposal facility.

Disposal considerations : Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or

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disposal. Do not re-use empty containers.

Section: 14. TRANSPORT INFORMATION

The shipper/consignor/sender is responsible to ensure that the packaging, labeling, and markings are in compliance with the selected mode of transport.

Land transport (DOT)

For packages less than or equal to 119 Gallons:

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

For packages greater than 119 Gallons:

Proper shipping name : COMBUSTIBLE LIQUID, N.O.S.
Technical name(s) : Methanol
UN/ID No. : NA 1993
Transport hazard class(es) : CBL
Packing group : III

Air transport (IATA)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

Sea transport (IMDG/IMO)

Proper shipping name : PRODUCT IS NOT REGULATED DURING TRANSPORTATION

Section: 15. REGULATORY INFORMATION

TSCA list : No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements: Substituted alkylamine

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Methanol	67-56-1	5000	82025

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

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SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Methanol 67-56-1 5 - 10 %

California Prop. 65

⚠ WARNING: Reproductive Harm - www.P65Warnings.ca.gov

Methanol 67-56-1

INTERNATIONAL CHEMICAL CONTROL LAWS :

Canadian Domestic Substances List (DSL)

On the inventory, or in compliance with the inventory

United States TSCA Inventory

On the inventory, or in compliance with the inventory

Australia. Industrial Chemical (Notification and Assessment) Act

not determined

Japan. ENCS - Existing and New Chemical Substances Inventory

not determined

Korea. Korean Existing Chemicals Inventory (KECI)

not determined

Philippines Inventory of Chemicals and Chemical Substances (PICCS)

not determined

China Inventory of Existing Chemical Substances

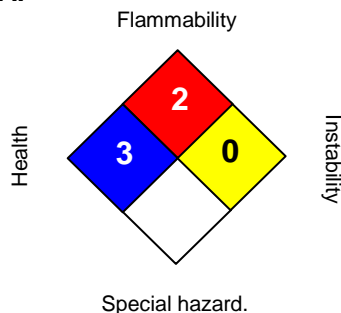
not determined

Taiwan Chemical Substance Inventory

not determined

Section: 16. OTHER INFORMATION

NFPA:



HMIS III:

HEALTH	3*
FLAMMABILITY	2
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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Version Number : 1.4
Prepared By : Regulatory Affairs

REVISED INFORMATION: Significant changes to regulatory or health information for this revision is indicated by a bar in the left-hand margin of the SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.